Now available from INVENTEC



Solder Paste

AMTECH offers a wide variety of solder paste, including no-clean, water washable, and RMA formulations in jars, syringes, cartridges, and ProFlow Cassettes. We offer the industry's best turnaround time and can ship to meet your most challenging just-in-time (JIT) requirements.

Tacky Flux

AMTECH tacky fluxes are designed to complement our entire product line, including no-clean, water washable, and RMA formulations. Our advanced chemistries can be used for general touch-up and rework, attaching spheres to microelectronic packages, and soldering Flip Chip components to various PCB substrates.

Paste		Classification	Tack (typical)	Viscosity (Poise-typical)	No-clean	Water washable	RMA	Halogen free	Tacky flux	Core wire
VS-213 Haloge		ROLO oiding on LGA cor	32g mponents	1575	Х			х	VS-213A-TF	NC-61
SynTE Lead Fr		ROLO sity solder paste	64g	1850	Х				SynTECH-LF-TF	NC-61
NC-56		ROLO solder paste for	36g oxidized parts	1675 s or boards, suital	X ble for Ni/Au	finished board	l surface	5	NC-560-TF	NC-61
	23-LF ee, RMA Based I	ROM1 Flux	34g	2100			Х		RMA-223-LF-TF	WRMAP
LF-430		RELO able LO solder pa	37g ste for milita	1850 ry/avionics applic	ations, ultra l	X ow voiding			LF-4300-TF	4300
	4400-HA-LF ee, Water Wash	REM1 able solder paste	34g for oxidized (2400 parts or boards		Х			LF-4300-TF	4300
	200-LF ee, Water Wash	ORH1 able solder paste	34g , for oxidized	1325 parts or boards		Х			NWS-4200-LF-TF	4300
VS-21:		ROLO oiding on LGA com	32g nponents	1600	Х			х	VS-213A-TF	NC-61
	9-ASM tivity No Clean s	ROLO older paste for o	54g xidized parts	2550 or boards	Х				NC-559-ASM-TF	NC-61
SynTE Haloger		ROLO	44g	1300	Х			Х	SynTECH-TF	NC-61
4300 Water V	Vashable L0 solo	RELO ler paste for mili	37g tary/avionics	2375 applications, ultr	a low voiding	х			4300-TF	4300
NWS-4		ORM1 shable, organic a	34g cid solder pas	1500 ste		Х			NWS-4200-TF	4300
	400-HA tivity Water Was	REM1 hable solder pas	34g te for oxidized	2375 d parts or boards		Х			4300-TF	4300
NWS-4		ORH1 Vashable solder p	34g paste, not for	1425 BGA assemblies		Х			NWS-4200-6-TF	4300
RMA-2 Military		ROLO RMA solder past	48g e	2375			х		RMA-223-TF	WRMAP
	23-AS activity RMA sol	ROM1 der paste for oxid	48g dized parts or	2200 boards			х		RMA-223-TF	WRMAP
NC-31 Haloge	n Free, No Clean	ROLO solder paste for	48g low temperat	1500 ure alloys	х				SynTECH-TF	NC-61
Haloger 4300	Vashable L0 solo	RELO der paste for mili	37g tary/ayionics	2100 applications, ultr	a low voiding	Х			4300-TF	4300

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Solder Spheres and Preforms

Spheres:

AMTECH solder spheres and preforms are manufactured from high purity conflict-free metals that meet and exceed IPC and MIL standards.

Sphere Sizes:

MIL	MM
30	.762
25	.635
24	.610
20	.508
18	.457
16	.406
15	.381
14	.356
12	.305
10	.254



Other sizes available upon request. Our solder spheres are available in Sn63/Pb37, Sn10/Pb90, and SAC305 alloys.

Preforms:

Our preforms are custom manufactured to strict tolerances, consistently delivering the desired amount of solder. Our preforms are available in fluxed and flux less options, as well as tape and reel.



Preform Sizes:

Length/Width; from 0.0035" to 3.0" (90µm to 75mm)

Thickness: As low as 0.0003" (7.5µm) **Tolerance:** to ± -0.0001 (2.5µm)

Bar Solder

AMTECH bar solder is manufactured from high purity conflict-free metals that meet and exceed IPC standards. Our bar solder comes in all standard alloys and can be custom ordered in non-standard alloys.



Core Wire

AMTECH core wire is manufactured from high purity conflict-free metals that meet and exceed all relevant IPC and ASTM B32 standards. Our core wire is available with 1.1. 2.2. &



3.3% flux core in most wire diameters and in many alloys, including lead-free formulations. Our core wire is packaged in easy to use evenly wound rolls.

No-Clean: NC-61 Series Water Washable: 4300 Series

Rosin Mildly Activated: WRMAP Series

Flux-Righter™

AMTECH liquid fluxes are available in Flux-Righter™ pens, a unique tool for



rework and touch-up soldering. Our Flux-Righter™ allows a controlled amount of flux to be applied, thus eliminating messy conventional flux bottles.

Liquid Flux

AMTECH serves its customers as a distributor for Superior Flux & Manufacturing Co., a leading manufacturer of liquid fluxes for the electronics assembly market. **AMTECH stocks Superior products** in all standard packaging.



